



Parkhurst HD Contractor Body

Assembly Instructions

- Step 1:** Bolt Headboard to platform using 10 each 3/8" x 1.25" hex head bolts, flat washer, and lock nut
- Step 2:** On each side, set the toolboxes against the bulkhead and flush with the outside of the platform. Line drill through the 4 holes precut in the floor and install 3/8" x 1.25" hex head bolts, flat washer, lock nut.
- Step 3:** Install rear corner posts (4 each 3/8" x 1.25" bolts, 2-CB092901 (flat plate) and 4ea lock nuts per corner post). DO NOT fully tighten bolts during this step.
- Step 4:** Insert the over-the-cab rack section into the tubing side rails for rack.
- Step 5:** Set over-the-cab rack on bulkhead with mounting angles against bulkhead and slide the rails over the rear post connector
- Step 6:** Pin the side rails at the rear post with 1/4" x 2.5" stainless steel lock pins.
- Step 7:** Bolt the over-the-cab section into the bulkhead using 1each 3/8" x 1.25" bolt per side.
- Step 8:** Install the rear crossbar into the rear post brackets and pin them in on each side.
- Step 9:** Fully tighten the rear corner post bolts from step 3.
- Step 10:** Install hinges on rack sections, 1/4"-20 x 1" Button head screw and bumper in top hole in stake and 1/4"-20 x 1" hex nut in bottom hole in stake. Install side rack sections on body with, 2 each 1/4"-20 x 1" bolts and 1/4" lock nut per hinge.
- Step 11:** With the side rack folded down, place side rack latch bracket/board pocket against the toolbox even with the outside of the bed and mark or line drill holes into the toolbox using the precut holes in the latch bracket as a guide
- Step 12:** Bolt the side rack latch bracket/board pocket to the toolbox using 2ea 3/8" x 3/4" button head screws per bracket (Head of the screw should be on the outside of the toolbox)
- Step 13:** Fold side racks up and latch into bracket and rear post.
- Step 14:** Install hinges on rear rack sections, 1/4"-20 x 1" Button head screw and bumper in top hole. Install rear rack sections on body with, 2 each 1/4"-20 x 1" bolts and 1/4" lock nut per hinge.
- Step 15:** Insert the cross tubes into the brackets on the side rails and pin them on each side using 1/4" x 2.1878" plated steel lock pins.



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Hardware List

Headboard

Part Number	Description	Qty
XB0640	3/8" x 1.25" bolt	10
XB0146	3/8" flat washer	20
XB1925	3/8" lock nut	10

Toolboxes

XB0640	3/8" x 1.25" bolt	8
XB0146	3/8" flat washer	16
XB1925	3/8" lock nut	8

Rear Posts

XB0640	3/8" x 1.25" bolt	8
XB0146	3/8" Flat washer	8
CB092901	Laser cut flat plate	4
XB1925	3/8" lock nut	8

Over-the-Cab Rack

XB0640	3/8" x 1.25" bolt	2
XB0146	3/8" Flat Washer	4
XB1925	3/8" Lock Nut	2

Stake Rack Brackets

CB940000	R/H stake rack bracket	1
CB950000	L/H stake rack bracket	1
XB1927	3/8" x 3/4" washer flange button head bolt	4
XB0146	3/8" flat washer	4
XB1925	3/8" lock nut	4

Stake Racks

XB1921	Hinge	8
XB1922	1/4"-20 x 1" bolt (16ea bed side, 8ea stake)	24
XB1924	1/4" lock nut	16
XB1919	1/4"-20 x 1" stainless steel button head screw	8
XB1920	Bumper	8

Clevis Pins

XB1918	1/4" x 2.188" zinc plated (1 crossbar for 9'6", 2 crossbars for 11'6")	2/crossbar
XB1926	1/2" x 4" zinc plated (for rear swing-out bar)	2
XB1917	1/4" x 2.5" stainless steel (for side bar)	2